

## ABSTRACT

A body and both sleeves are knitted into cylindrical shapes, respectively, up to the underarm positions. Then, sleeve caps for both sleeves are knitted by flechage knitting such that the front sleeve caps become narrower than the back sleeve caps. Both sleeves are connected to the body using gores. The gores between the front body and both front sleeves are larger than the gores between the back body and both back sleeves. Then, the front body and the back body are knitted such that the knitting width of the front body becomes smaller than the knitting width of the back body. The front body and the back body are joined to both sleeves, and upper ends of the front body and the back body are joined together.